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TITLE:

Laminate structure for acoustic

applications and process

for the production thereof

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## **ABSTRACT:**

CHG DATE=19990617 STATUS=0> The invention relates to a laminate structure

for acoustic applications, which has a porous, flexible, non-woven,

needle-punched mat of inherently non-combustible, fine glass fibres or fibres

of another material, which mat is attached as cover layer to a sound-absorbent,

flame-retardant, flexible backing layer, such as a layer of

open-celled foam or a mat of glass fibres or mineral fibres. The invention also relates to a process for producing a laminate of this kind. Depending on the type of materials used, the covering and/or the face layer and the backing layer can be bonded to one another by needle-punching and subsequent chemical adhesive bonding, by chemical adhesive bonding or by flame bonding (hot-melt adhesive bonding), in the case in which the backing layer is an open-celled foam, it being possible to foam the backing layer in situ on the reverse side of the face layer, in order in this manner to achieve an intimate bond between the two layers.